



ONLINE TIMED AUCTION

PRECISION CNC MACHINE SHOP CLOSING

**FEATURING: HAAS VF-4B AND HURCO VMX24 4-AXIS VMCS; OKUMA GENOS L300M CNC TURNING CENTER – LOW HOURS!
HAAS HL-4 CNC LATHE; (3) VERTICAL TURRET MILLS; ENGINE LATHES; BANDSAWS; PRECISION ACCESSORIES;
QUALITY CONTROL; AIR COMPRESSORS; RAW MATERIAL; MORE!**



HAAS MDL. VF-4B 4-AXIS CNC VERTICAL MACHINING CENTER



HURCO MDL. VMX24 4-AXIS CNC VERTICAL MACHINING CENTER



OKUMA GENOS MDL. L-300M CNC LATHE

VISION MFG., INC.

19931 STUEBNER AIRLINE ROAD,
SPRING, TEXAS 77379

INSPECTION:
Monday & Tuesday,
December 9 & 10,
9:00 A.M. to
4:00 P.M. Each Day

**BIDS START CLOSING WEDNESDAY,
DECEMBER 11 • 10:00 A.M. CST**

TIMED ONLINE BIDDING ONLY (NO ONSITE BIDDING):
YOU MUST REGISTER IN ADVANCE FOR ONLINE BIDDING AT THIS AUCTION.
Go to www.pmi-auction.com and click on **BidSpotter** on our calendar page for this auction sale.



KURT MACHINE VISES

**BUYER'S PREMIUM:
18%**

**DON'T
MISS
THIS
SALE!**



KAESER SM10 AIR COMPRESSOR



TRAJAN 20S HORIZONTAL BANDSAW

Read Partial Terms & Conditions on Page 5

Sale Conducted By:

PLANT & MACHINERY INC.
AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

Ron Moore, TX Lic. #7314

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**HAAS
MDL VF-4B
4-AXIS CNC
VERTICAL
MACHINING
CENTER**



**HURCO
MDL VMX24
4-AXIS CNC
VERTICAL
MACHINING
CENTER**



**HAAS MDL HL-4
CNC LATHE**



**OKUMA GENOS
MDL L-300M
CNC LATHE**

4-AXIS VERTICAL MACHINING CENTERS

HAAS MDL VF-4B, Mfg. 2007, Haas VOP-B CNC control, 52" x 18" tbl. size, 50" X, 20" Y, 25" Z- axis travels, 20 HP, 2 spd. gear drive head, 1,000 IPM rapid feed rate, thru spdl. coolant, 4th axis, CAT-40 spdl. taper, 40-pos. ATC, w/Jet elec. jib crane, Renishaw probe, auger style chip conveyor, 3,691 H.O.M., S/N 1063663.

HURCO MDL VMX24, Mfg. 2006, Hurco Ultimix control, Hurco 4th axis w/6" 3-jaw chuck, 30" x 20" tbl. size, 24" X, 20" Y, 24" Z-axis travel, 24-pos. ATC, CAT-40, S/N M242-06016086DHA.

CNC LATHES

OKUMA GENOS MDL L300-M, Mfg. 2012, approx. 900 cut time hours, Okuma OSP-P200LA-R CNC control, 20.47" max swing, 11.81" max. turning dia., 17.72" max. turning length, live tooling, 12-pos. turret, Kitagawa 8" pwr. chuck, chip conveyor, programmable tailstock, S/N PA180, ATS Mdl. ML-565 bar feeder.

HAAS MDL HL-4, Mfg. 1997, Haas CNC control, 14.5" max. turning dia., 34" max. turning length, 12-pos. turret, tailstock, 10" Kitagawa pwr. chuck, chip conveyor, S/N 60812.

ENGINE LATHES

16 X 60 JET MDL. 1660-3PGH, 7-1/2 HP, taper attachment, 10" 3-jaw chuck, 3" spdl. bore, S/N JW0232.

12" X 36" ANDES MDL. SSB-160AF, 6" 3-jaw chuck, steady rest, S/N 4161797.

VERTICAL TURRET MILLS

9" X 42" ACRA, 1-1/2 HP step pulley head, longitudinal pwr. feed, 2-axis DRO.

10" X 50" SEIKI-XL, 3 HP variable spd. head, longitudinal and cross pwr. feed, Mitutoyo DRO.

9" X 42" FREJOTH, 3 HP, longitudinal pwr. feed, step pulley, DRO.



ACRA 9" X 42" VERTICAL TURRET MILL



JET MDL. 1660-3PGH ENGINE LATHE



ANDES MDL. SSB-160AF ENGINE LATHE



SEIKI-XL 10" X 50" VERTICAL TURRET MILL



TRAJAN 20S
HORIZONTAL
BANDSAW



SAMPLE VIEW OF
CAT-40 TOOLING



STARRET MDL. HB-400
OPTICAL COMPARATOR

SEMI AUTOMATIC HORIZONTAL BANDSAW

TRAJAN MDL. 20S, Mfg. 2009, 3 HP, 13" x 18" cap., mitering, S/N 891667.

PRECISION MACHINE ACCESSORIES

CONSISTING OF: BOSS MDL. FM30 LASER ENGRAVER; CAT-40 TOOLING; RADIAL AND AXIAL LIVE TOOLING HEADS; CHUCKS; COLLETS; ANGLE PLATES; ROTARY TBLs., KURT VISES; SET-UP TOOLING; LIVE AND DEAD CENTERS; JACOBS CHUCKS; WIDE SELECTION OF CONSUMABLES, END MILLS, INSERTS, INDEXABLE DRILLS; JAW BORING RINGS; SEE CATALOG FOR DETAILS.

QUALITY CONTROL EQUIPMENT

HEXAGON ROMER ABSOLUTE ARM MDL. RA-7535, Mfg. 2019, w/accessories; STARRET MDL. HB-400 OPTICAL COMPARATOR W/QUADRA-CHEK 200 DISPLAY; BORE GAGES; THREAD AND RING GAGES; GAGE BLOCKS; OD AND ID MICS; ROCKWELL MDL. HR-150A HARDNESS TESTER; 123 AND 246 BLOCKS; BORING HEADS; GRINDING WHEEL DRESSER; PRECISION LEVELS; PIN GAGES; PARALLEL BARS; MORE, SEE CATALOG FOR DETAILS.



RUTLAND VERTICAL BANDSAW
AND L-TEC MIG MASTER 250



DAISHOWA HIGH SPEED
SPINDLE REDUCER CAT-40



SAMPLE VIEW OF
TOOLING HEADS



SAMPLE VIEW OF INSERTS



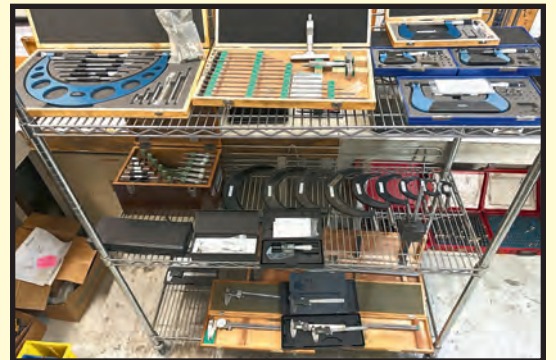
BOSS MDL. FM30
LASER ENGRAVER



LOT OF MILLING TOOLS
AND DRILLS



ROMER ABSOLUTE ARM



SAMPLE VIEW OF QC EQUIPMENT

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VERTICAL BANDSAW

RUTLAND TOOL MDL. 26680360, Mfg. 1995, 1 HP, 14"
throat depth, 20" x 22" tbl. size, blade welder, S/N
9536845.

WELDING MACHINE

L-TEC MIGMASTER 250 MIG WELDER, w/accessories.

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AIR COMPRESSOR, DRYER, AIR RECEIVING SYSTEM

KAESER MDL. SM10 ROTARY SCREW COMPRESSOR, Mfg. 2013, 125 PSIG, 42 CFM, S/N 1445, w/Schulz Mdl. ADS 75 compressed air dryer, (2) Husky 60 gal. air receiving tanks.

RECIPROCATING AIR COMPRESSOR

HUSKY, 7 HP, 60 gal., 11.8 SCFM, vertical air receiving tank.



SCHULZ MDL. ADS 75 COMPRESSED AIR DRYER



(2) HUSKY 60 GAL. RECEIVING TANKS



HUSKY 7 HP 60 GAL. COMPRESSOR



KAESER SM10 AIR COMPRESSOR

SURFACE GRINDER

BOYAR-SCHULTZ MDL. 612, S/N 9785, w/Maglock Mdl. HR-612 magnetic chuck.

H-FRAME PRESS

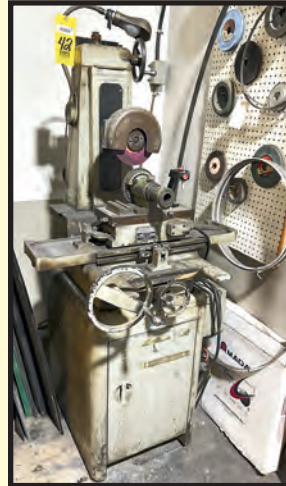
DAKE MDL. 50N, 50 T. cap., S/N 162299.



15-DRAWER STORAGE CABINET



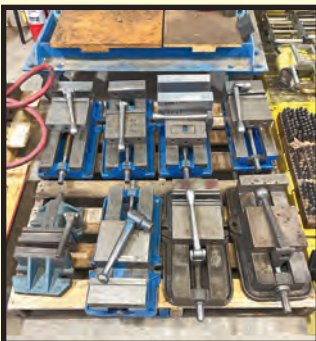
3-D PRINTING MACHINE



BOYAR-SCHULTZ MDL. 612 SURFACE GRINDER



DAKE 50 T. H-FRAME PRESS



KURT MACHINE VISES



BURR KING PARTS DEBURRING MACHINE



BANDING CART



RAW MATERIAL

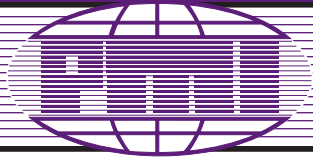
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JOHNSON LASER LEVELING MACHINE

SHOP SUPPORT EQUIPMENT

DAKE ARBOR PRESS; POWER AND HAND TOOLS; HEAVY DUTY METAL ROLLER TBLS.; BALDOR DOUBLE END GRINDERS; ENGINE HOIST; BANDING CART; TORQUE WRENCHES; STENCILS; JOHNSON LASER LEVELING MACHINE, HYDRAULIC PUNCH; 3-D PRINTING MACHINE; DAREX DRILL SHARPENERS; 6" CARBIDE GRINDER; CUT-OFF SAW; ULTRA MATIC AND BURR KING 200 SX VIBRATORY PARTS DEBURRING MACHINE; BELT SANDERS; TORCH CART; C-CLAMPS; STRAPS; CHAINS; SEE CATALOG FOR DETAILS.



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ONLINE REGISTRATION

Register to bid at **BidSpotter**

1. Use the [link](http://www.pmi-auction.com) to Bidspotter.com on PMI's website calendar. www.pmi-auction.com DO IT NOW!
2. This auction may require a Cash, or credit card, or debit card, 100% refundable deposit. If by credit or debit card, it can be added through the Bidspotter.com fully secure and PCI compliant registration process and will be assessed a 100% refundable \$3,000 (US Bidder) or a \$10,000 (Foreign Bidder) deposit in order to be approved to bid online with this auction. Cash deposits can be made by wire transfer. **DON'T WAIT.** If you are unsuccessful in the auction, the refund of your credit/debit card deposit will occur shortly after the auction ends. Cash deposits will be expedited as well.

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**ALL BIDS ARE SUBJECT TO AN
18% BUYER'S PREMIUM.**

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Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on our website.

ALL PAYMENTS MUST BE MADE BY CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.

Here is an example of what your letter should be: Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein up to the amount of \$_____. This letter is good until January 13, 2025.

In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale.

Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," WITH "ALL FAULTS" AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE PART OF THE

AUCTIONEER AS AGENT AND THE SELLER, ANY WARRANTY AS TO FITNESS OR USABILITY OF ALL THE ASSETS, AND THE BUYER EXPRESSLY WAIVES ANY CLAIM IN RESPECT TO ANY POSSIBLE FUTURE USE OF ANY ASSET PURCHASED FOR ANY PURPOSE WHATSOEVER.

The buyer does hereby assume and does agree to indemnify and hold the auctioneer harmless from any future claim which shall pertain to the fitness or use of that asset as being purchased. Riggers, movers, electricians and buyers performing work at the Auction Site must provide PMI with evidence of insurance. The insurance coverage must be at a level acceptable to PMI and to the seller. PMI reserves the right to withdraw items, alter the order of the sale, accept bids from the seller, and group lots as it may deem appropriate. This auction may include consignment items.

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Ron Moore, TX Lic. #7314

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